

SITE VISIT REPORT

General

Report No.: MDR-2019-SEAN-SVR043 Date of Visit 11.09.2019
DNV GL Project No.: I9C00084
Customer Name: M/s Lehry Instrumentation & Valves Pvt Ltd, Chennai.
Site: M/s Lehry Instrumentation & Valves Pvt Ltd, Chennai.
Reported by: Anbalagan.S
Verified by: Dhilip Kumar.M

Particulars of visit

Purpose of visit:

Final Stage Inspection for Ball Type Foot Valve Assembly Size 100MM/PN10 Offered Qty: 01 No.

Participants:

Anbalagan. S DNVGL BA, Chennai.
Raja S.V. Lehry Instrumentation & Valves Pvt Ltd, Chennai.

Summary:

As per Customer Email conformation have visited on 11.09.2019 at Lehry Instrumentation & Valves Pvt Ltd, Chennai for FAT, Dimension and Surface Visual stage inspection.

Details:

PO No. LIV/WO/005 DT: 27.09.2019

REF STANDARD: LIV/021

Date of Inspection: 2019.09.11

Inspection Activity

Final Stage Inspection

SL NO	DESCRIPTION	SIZE	QTY
01	Ball Type Foot Valve	100MM/PN10	01 No.

1. Material Test Certificates are reviewed and found in order.

2. Calibration Certificates for used equipment and pressure gauge instrument physically verified and found in valid date.
3. DM Water Certificate reviewed and found in order.
4. Ball Type Foot Valve Assembly Shell (Hydro) test witnessed and found no leakage and no pressure drop at during the testing period.
5. Ball Type Foot Valve Assembly Seat (Hydro/Air) test witnessed and found no leakage and no pressure drop at during the testing period.
6. Performance test for Ball Type Foot Valve witnessed and found satisfactory.
7. Dimensions for Ball Type Foot Valve assembly witnessed and found within limits.
8. Surface Visual for Ball Type Foot Valve assembly witnessed and found satisfactory.
9. Supporting documents are reviewed and found in order.
10. Test Certificate signature and attached for your reference.
11. DNVGL hard stamp punched for witnessed Ball Type Foot Valve near the marking identification.


Findings. Observations. Recommended actions:


NIL

Attachments: Test Certificate

Place: Chennai
Date: 2019.10.01

For DNV GL Business Assurance India


ANBALAGAN.S
Surveyor





LEHRY VALVES

Where flow and pressure meets quality

TEST REPORT	
MECHANICAL	
CUSTOMER ADDRESS: - LEHRY INSTRUMENTATION & VALVES PVT. LTD. "LEHRY CHAMBERS" #78 (Old No. 51), Sembudoss Street, P.B.No.1506, Chennai-600001.	Customer Ref No.- Dated: - 11/09/19 Test Method: AS PER LIV/021
PARTICULARS OF SAMPLE	
REPORT NO. AND DATE	24/09/19
NATURE OF SAMPLE	BALL TYPE FOOT VALVE FOR GENERAL PURPOSE
SIZE/GRADE/TYPE/CLASS	100MM / PN10
BRAND NAME	LEHRY
QUANTITY	1 PC
DATE OF TESTING	11/09/19
SUPPLEMENTARY INFORMATION	
a) Reference to sampling procedure wherever applicable	N-A
b) Supporting documents for the measurements taken and results derived like graphs, tables, sketches and or photographs, as appropriate to test report, if any (to be attached)	N-A
c) Deviation from the test methods as prescribed in relevant ISS, Work instructions if any	Nil

LEHRY INSTRUMENTATION & VALVES PVT. LTD
"Lehry Chambers" #78 (Old No.51) Sembudoss Street,
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Chennai, Jalandhar, Ahmedabad.
: www.lehryvalves.com





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TEST RESULTS AS PER LIV/021


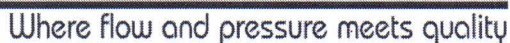
Sl No	Tests	Valve as per specification	Result/Observation
1	Service Application	UNI-DIRECTIONAL	Satisfactory
2	Nominal size	DN	100 mm
3	Nominal Pressure	PN	PN10
4	Body Ends	Wafer ends / Lugged / Flanged ends	Flanged Ends
5	Face to face dimensions	415 mm	415 MM
6	Bodies	Body end ports shall be circular and the numerical values of diameter shall be close to DN	Satisfactory
7	Mesh Size	Perforation size	Satisfactory
8	Seating	Non-integral seating, where used, and their names of attachment shall be such as to preclude their loose in service	NA
9	Type of operation	Manual / Electric / Pneumatic Manual operation :- 1) Valve shall be closed by turning hand wheel or lever in clockwise direction 2) The design of the lever when fitted should be in parallel to the direction of the flow when the valve in open condition 3) The flow direction shall be marked to indicate the direction of closure	Manual NA NA Marked



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