

SITE VISIT REPORT

General

Report No.: MDR-2019-SEAN-SVR040 Date of Visit: 11.09.2019
DNV GL Project No.: I9C00084
Customer Name: M/s Lehry Instrumentation & Valves Pvt Ltd, Chennai.
Site: M/s Lehry Instrumentation & Valves Pvt Ltd, Chennai.
Reported by: Anbalagan.S
Verified by: Dhilip Kumar.M.

Particulars of visit

Purpose of visit:

Final Stage Inspection for Ball Valve Assembly Size 50MM/PN25 Offered Qty: 01 No.

Participants:

Anbalagan. S DNVGL BA, Chennai.
Raja S.V. Lehry Instrumentation & Valves Pvt Ltd, Chennai.

Summary:

As per Customer Email conformation have visited on 11.09.2019 at Lehry Instrumentation & Valves Pvt Ltd, Chennai for FAT, Dimension and Surface Visual stage inspection.

Details:

PO No. LIV/WO/005 DT: 27.09.2019

REF STANDARD: MSS SP- 110

Date of Inspection: 2019.09.11

Inspection Activity

Final Stage Inspection

SL NO	DESCRIPTION	SIZE	QTY
01	Ball Valve	50MM/PN25	01 No.

1. Material Test Certificates are reviewed and found in order.
2. Calibration Certificates for used equipment and pressure gauge instrument physically

verified and found in valid date.

3. DM Water Certificate reviewed and found in order.
4. Ball Valve Assembly Shell (Hydro) test witnessed and found no leakage and no pressure drop at during the testing period.
5. Ball Valve Assembly Seat (Hydro/Air) test witnessed and found no leakage and no pressure drop at during the testing period.
6. Performance test (open/close) for Ball Valves witnessed and found smoothly.
7. Dimensions for Ball Valve assembly witnessed and found within limits.
8. Surface Visual for Ball Valve assembly witnessed and found satisfactory.
9. Supporting documents are reviewed and found in order.
10. Test Certificate signature and attached for your reference.
11. DNVGL hard stamp punched for witnessed Ball Valve near the marking identification.


Findings. Observations. Recommended actions:


NIL

Attachments: Test Certificate

Place: Chennai
Date: 2019.10.01

For DNV GL Business Assurance India


ANBALAGAN.S
Surveyor





LEHRY VALVES

Where flow and pressure meets quality

TEST REPORT	
MECHANICAL	
CUSTOMER ADDRESS: - LEHRY INSTRUMENTATION & VALVES PVT. LTD. "LEHRY CHAMBERS"#78(Old No. 51), Sembudoss Street, P.B.No.1506, Chennai-600001.	Customer Ref No.- Dated: - 11/09/19 Test Method: AS PER MSS SP- 110
PARTICULARS OF SAMPLE	
REPORT NO. AND DATE	24/09/19
NATURE OF SAMPLE	BALL VALVE
SIZE/GRADE/TYPE/CLASS	50MM / PN25
BRAND NAME	LEHRY
QUANTITY	1 PC
DATE OF TESTING	11/09/19
SUPPLEMENTARY INFORMATION	
a) Reference to sampling procedure wherever applicable	N-A
b) Supporting documents for the measurements taken and results derived like graphs, tables, sketches and or photographs, as appropriate to test report, if any (to be attached)	N-A
c) Deviation from the test methods as prescribed in relevant ISS, Work instructions if any	Nil

LEHRY INSTRUMENTATION & VALVES PVT. LTD
"Lehry Chambers", #78 (Old No.51) Sembudoss Street,
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: Chennai, Jalandhar, Ahmedabad.
: www.lehryvalves.com



LEHRY VALVES

Where flow and pressure meets quality

10	Testing	<p><u>Performance Testing:</u></p> <p>Each valve shall be shop operated from fully closed to full open position and reverse, under no pressure and no flow condition to demonstrate that the complete assembly is workable.</p> <p><u>Body Test :</u></p> <p>At 1.5 times the max. Permissible working pressure.</p> <p><u>Seat test :</u></p> <p>At 1.1 times the max. Permissible working pressure.</p>	<p>Passes the Test</p> <p>Passes the Test</p> <p>Passes the Test</p>
11	Marking	Marking shall be cast integral on the body or on a plate securely attached to the body.	Marked
Remarks: NIL			
1	THIS REPORT IN FULL OR IN PART SHALL NOT BE PUBLISHED, ADVERTISED OR USED FOR ANY LEGAL ACTION, UNLESS PRIOR PERMISSION HAS BEEN SECURED		
2	THIS REPORT IS ONLY FOR THE SAMPLE TESTED		



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